



CTG **COMMERCIAL**
Tool Group

JOB OPENING

JOB TITLE: CMM Programmer/Operator

COMPANY: Commercial Tool & Die and CG Automation & Fixture

Commercial Tool & Die is looking for an experienced CMM professional to join our exceptional team. If you have proven skills and abilities working with Metrologic software, you could be working with state of the art equipment in our outstanding facility.

The ideal candidate will be able to:

- Perform day to day responsibilities using Metrologic software
- Perform first-run layouts
- Perform capability studies and perform technical review as required
- Perform layered process audits and internal audits as scheduled
- Maintain gage calibrations as required
- Observes and complies with all safety, environmental, regulatory, and statutory requirements associated with this job description
- Participates, as requested, in independent objective auditing activities and supports company continuous improvement activities
- Develops and initiates standards and methods for inspection, testing, and evaluation
- Responsible for part and check fixture layout with written data which supports that parts and fixture are made to print for PPAP submission (not responsible for all tasks associated with part submission)
- Maintain and update part layout history files.
- Knowledge with check fixtures, gages and part layouts
- Must be proficient with GD&T

Qualifications:

- Proficient In / Knowledge of: Metrologic Software, GD&T, Blue Print Reading, Statistics (SPC), Visual Defects & Audits, Work Instructions and Standards, Set Up Procedures, Tagging, Part Containment
- High ethical standards
- Objectivity and sound judgement
- Ability to think analytically and independently
- Ability to work effectively on their own as well as with others at all levels of the organization

Minimum Requirements:

- A minimum of 2 years of experience in a similar role
- High school diploma or equivalent
- Ability to read and analyze part prints
- Proficiency with Microsoft Office Suite, especially Excel

BUILDING THE FUTURE OF TOOLING....

Commercial Tool & Die, located in Comstock Park, MI is a leading manufacturer of plastic injection molds. CTD offers quality products to the automotive, appliance, consumer goods, hardware, heavy truck, and recreational vehicle industries by providing a complete solution for development.

****To apply, send your resume and application to HR@commercialtool.com ****