



**JOB TITLE:** Mold Maker

**REPORTS TO:** New Tool Supervisor

The Mold Maker will make changes and perform assembly needed for mold.

**Shifts Available:**

- 1<sup>st</sup>: 6:00am – 4:30pm Monday – Friday, sat as need
- 2<sup>nd</sup>: 5:00pm – 3:30am Monday - Friday
- Weekend Only: 5:00am – 5:00pm Friday, Saturday, Sunday, and a half day on Monday

**Primary Responsibilities:**

- Using ERP (Epicor) software, monitor and track progress of job towards completion
- Conduct test runs with completed tools or dies to ensure that parts meet specifications and make adjustments as necessary
- File, grind, shim and adjust different parts to properly fit them together
- Fit and assemble parts to make, repair, or modify dies, jigs, gauges, and tools, using machine tools and hand tools
- Perform final assembly of the mold
- *Train and advise apprentices*
- *Inspect finished molds for smoothness, contour conformity, and defects*

**Qualifications/Skills:**

- Personal computer skills including the use of MS office and NX software
- Must proficiently use protractors, micrometers, scribes and rulers
- Ability to interact effectively with all departments in the organization
- Self-motivated and able to perform with minimal supervision
- Dependable and a true team player
- High School Diploma
- Minimum of 5 years of experience in a similar role

Commercial Tool & Die, located in Comstock Park, MI (just north of Grand Rapids) is a leading manufacturer of plastic injection molds. **CTD** offers quality products to the automotive, appliance, consumer goods, hardware, heavy truck, and recreational vehicle industries by providing a complete solution for development.

**\*\*To apply, send your resume and application to [HR@commercialtool.com](mailto:HR@commercialtool.com) \*\***